



Industrial Fiberglass Specialties, Inc.

521 Kiser Street

Dayton, Ohio 45404-1641

Telephone (937) 222-9000 - Fax (937) 222-9020

Series 9700-HCl Filament Wound FRP Composite Pipe, Duct, & Fittings

For severely corrosive high temperature hydrochloric acid service.

Uses and Applications:

Chemical process and plant piping
Corrosion resistant fume duct
Acid transfer piping and drains
Severe service chemical applications
Floor collection drains
Waste water collection and sewer pipe
Oxidizing chemicals and acids
Chlorine based process streams
An alternative to costly alloys and specialty metals
General industrial service for corrosive liquids

Description: Composition:

Filament-wound fiberglass reinforced methacrylate modified novolac epoxy (vinylester) composite pipe and duct. ASTM D-2996, Classification Type 1, Grade 2, Class E. Nominal 20 mil double C-Veil and Carbon Veil reinforced internal corrosion barrier (one ply each of 10 mil C-Veil and Carbon Veil), followed by a nominal 86 to 90 mil corrosion liner reinforced with a special acid resistant "CR" fiberglass chopped strand mat, followed by a fiberglass filament wound structural overwrap laminate.

A premium novolac epoxy vinylester resin (Interplastic's CoREZYN VE8730, Ashland Chemical's Derakane 470, or equal), is used for the corrosion barrier/liner. The same novolac epoxy vinylester resin, pigmented gray for UV inhibition, is used for the filament wound structural laminate.

For increased corrosion and temperature performance, the Series 9700-HCL also includes the use of a special inorganic "HCL armoring" modifier in the corrosion barrier/liner.

Pipe Sizes: Pipe Lengths:

173+ different diameters, ranging from a tiny 3/8" diameter up to a mammoth 168" diameter. Pipe available built to iron pipe outside diameters (ASTM D-2996, Table 3), as well as pipe built to chemical process piping inside diameter standards (ASTM D-2996, Table #4). A current list of pipe sizes is available upon request. New sizes are being added regularly.

3/8" and 1/2" diameter pipe & duct are built in 5 ft. lengths.

3/4" & 7/8" diameter pipe & duct are built in 7 ft. lengths.

1" thru 1-1/2" diameter pipe & duct is built in 10 ft. lengths.

2" thru 24" diameter pipe & duct is available in 20 ft. lengths.

8" thru 144" diameter pipe & duct is available in 40 ft. lengths.

Performance:

Good corrosion resistance over a wide temperature range. Temperatures from sub-zero to 325°F.

Advantages:

Working pressures from NBS-PS-15-69 duct to 450 psi+, depending upon size and wall thickness.

Vacuum to -14.7 psig for all sizes, by selection of wall thicknesses, ribs and filament wind angle.

Available for earth burial, all depths, with selection of wall thicknesses, ribs and filament wind angle.

Weighs 1/6 as much as steel. Thus, lower installed costs.

Series 9700-HCl pipe can be provided using resins that meet the requirements of F.D.A. regulations 21-CFR-175.105 and 21-CFR 177.242.

Smooth inner surface produces very low frictional loss for reduced pumping and fan blower costs. Hazen-Williams flow coefficient of 150.

Recommended for a wide range of corrosion applications. Consult with Industrial Fiberglass Specialties, or the resin manufacturer, for specific project recommendations.

Joining Systems:

Bell (socket) and spigot structural adhesive weld bonded joints. Adhesive bonded joints are available as your choice of straight/straight, straight/taper and taper/taper.

Threaded joints (NPT) through 12" diameter Other thread configurations available upon special order.

Flanges, all sizes through 120" diameter ANSI 150 lb., 300 lb. and 600 lb. all available as standard. Any pressure rating and drilling pattern available on order.

Van Stone, loose ring style, flanges.

Flange Spacers - all diameters, bolt hole patterns and thicknesses, built to order.

Bell and spigot O-Ring joints, thru 120" diameter

Bell and spigot O-Ring joints with locking key for restrained ends.

Mechanical Couplings, including Victaulic and Taylor-Kerr.

Repair (maintenance) couplings.

Physical Properties:**Mechanical Properties:**

See Table 1 for typical physical properties of Series 9700-HCl filament wound FRP composite pipe and duct. These are conservative properties that can be used for the design of FRP pipe and duct for pressure, vacuum, supported span and burial conditions. Contact Industrial Fiberglass for recommendations on the appropriate design formulas to be used for FRP composite pipe and duct.

Burial Installations:

As a custom manufacturer of pipe and fittings, we can design and build pipe to handle burial conditions ranging from live loads due to highway and rail traffic - to earth loads of 100 ft. or greater. We even have experience with underwater installations. Our engineers will welcome the opportunity to work with you on a pipe design, backfill selection and installation methods to meet your specific requirements. The result will be your lowest cost per year of service life (installed basis).

Supported Span Installations:

Again, we can design and build pipe to provide you the lowest cost for supported span installed pipe. Since we are not limited to just a few pipe wall thicknesses and filament winding angles - we can select and choose the combination of pipe design and support design and cost that will provide your "best buy". Consult with our engineers for help with your specific requirements.

Fittings:

Elbows, standard are 22-1/2°, 30°, 45°, and 90°. Any angle elbow available on special order. Elbows through 48" diameter are available as smooth radius. Mitered elbows are available in all sizes.

Reducing elbows

Tees

Reducing tees

Concentric taper body reducers

Eccentric taper body reducers

Saddles, with FRP and stainless steel threaded outlets, bell outlets, spigot outlets and flanged outlets

Wear pads (blank saddles)

Crosses

Reducing Crosses

Laterals

Reducing Laterals

True wyes.

P-Traps and 180° U-Bends

Floor drains

Expansion joints

Pipe couplings

Threaded (NPT) couplings

Adapters, bell by NPT thread (male or female threads available)

Adapters, spigot by NPT thread (male or female threads available)

Pipe nipples

Threaded nipples

Reducing bushings and threaded adapter bushings

Fitting and pipe plugs and pipe caps

Blind flanges

Threaded flanges

Reducing flanges

Orifice flanges

All fittings are available as adhesive socket, plain end, flanged end, bell and spigot O-Ring; or any combination. See full Industrial Fiberglass' catalog for sizes, dimensions and tolerances. Fittings and flanges are available from 3/8" diameter through 120" diameter. We welcome the opportunity to work with our customers on special fittings.

Table 1

Industrial Fiberglass Specialties, Inc.

521 Kiser Street - Dayton, Ohio 45404-1641
Telephone (937) 222-9000 - Fax (937) 222-9020

Properties of Series 9700-HCl Filament Wound FRP Composite Pipe & Duct

Corrosion Barrier..... 10+ mil each C-Glass & carbon veil reinforced
Corrosion Liner.....,.... 90 mil "CR" fiberglass chopped strand mat
Corrosion Liner+..... Special HCl inorganic "armoring" modifier
Resin (barrier/Liner)..... Premium grade novolac vinylester resin
Structural Wall..... Filament wound overwrap
Resin (FW Overwrap)..... Premium grade novolac vinylester resin

Elastic and Strength Properties of Glass Filament Reinforced Wall

Hoop Tensile: (Based on loading of pipe hydrostatically)

Ultimate (porosity)..... 20,400 psi
Yield..... 9,300 psi
Allowable..... 6,800 psi
Modulus of Elasticity..... 3,300,000 psi

Tensile: (Based on loading of pipe as a tension member)

Ultimate (rupture)..... 12,400 psi
Yield..... 5,000 psi
Allowable..... 3,400 psi
Modulus of Elasticity..... 1,700,000 psi

Flexural: (Based on loading of pipe as a beam)

Ultimate (rupture)..... 13,300 psi
Yield..... 4,000 psi
Allowable..... 2,700 psi
Modulus of Elasticity..... 1,200,000 psi

Torsion: (Based on loading of pipe as a shaft in torsion)

Ultimate (rupture)..... 16,500 psi
Allowable Shear..... 5,600 psi
Shear Modulus..... 680,000 psi

Compression: (Based on loading of pipe as a "short" column)

Ultimate (rupture)..... 9,500 psi
Yield..... 6,000 psi
Allowable..... 3,200 psi
Modulus of Elasticity..... 1,200,000 psi

Thermal Properties:

Coefficient of Thermal Expansion..... 0.0000088 in./in./deg. F
Thermal Conductivity..... 2.3 BTU/hr./sq. ft./deg. F/in. thick.