



Industrial Fiberglass Specialties, Inc.

521 Kiser Street

Dayton, Ohio 45404-1641

Telephone (937) 222-9000 - Fax (937) 222-9020

Series 5900 FRP Composite Fire Retardant Pipe, Duct and Fittings

For industrial service, where good corrosion resistance and fire retardancy are important.

Uses and applications:

Chemical process piping
Fire retardant pipe and duct
Acid Drains
Electronics plant ducting
Floor collection drains
Organic chemicals
Oxidizing chemicals and acids
Phos-Acid based process streams
Excellent physical properties to 200° F.
Corrosion resistant fume duct
Piping for handling combinations of certain solvents, acids & bases
An alternative to costly alloys and specialty metals
General industrial service for corrosive liquids

**Description:
Composition:**

Filament-wound fiberglass reinforced fire retardant vinylester composite pipe. ASTM D-2996, Classification Type 1, Grade 2, Class E. Nominal 30 mil C-Veil reinforced inner corrosion barrier, followed by a nominal 20 mil corrosion laminate reinforced with Nexus reinforcement veil, followed by a fiberglass filament wound structural overwrap laminate. The exterior of the pipe will be post-coated after fabrication with a UV resistant polymer coating.

A premium grade fire retardant vinylester resin (Dion 9300, Hetron 992, Derakane 510, or equal), pigmented light grey for UV inhibition, is used for the inner corrosion barrier/liner and the filament wound structural laminate. Antimony trioxide is added to the resin to achieve an ASTM E-84 flame spread rating of 25, or less.

**Pipe & duct sizes:
Pipe & duct lengths:**

137+ different diameters, ranging from a tiny 3/8" diameter up to a mammoth 168" diameter. Pipe available built to iron pipe outside diameters (ASTM D-2996, Table 3), as well as pipe built to chemical process piping inside diameter standards. A current list of pipe sizes is available upon request. New sizes are being added regularly.

1/2" diameter pipe and smaller is built in 5 ft. lengths.

3/4" & 7/8" diameter pipe is built in 7 ft. lengths.

1" through 1-1/2" diameter pipe is built in 10 ft. lengths.

2" through 12" diameter pipe is available in 20 ft. lengths.

8" dia through 168" diameter pipe is available in 40 ft. lengths.

Performance:

Good corrosion resistance over a wide temperature range.

Advantages:

Temperatures from sub-zero to 225°F.

Working pressures from NBS-PS-15-69 duct to 450 psi+, depending upon size and wall thickness.

Vacuum to -14.7 psig for all sizes, by selection of wall thicknesses, ribs and filament wind angle.

Available for earth burial, all depths, with selection of wall thicknesses, ribs and filament wind angle.

Weighs 1/6 as much as steel. Thus, lower installed costs.

Series 5900 pipe can be provided using resins that meet the requirements of F.D.A. regulations 21-CFR-175.105 and 21-CFR 177.242.

Smooth inner surface produces very low frictional loss for reduced pumping and fan blower costs. Hazen-Williams flow coefficient under 150.

Recommended for a wide range of corrosion applications. Consult with Industrial Fiberglass Specialties, or the resin manufacturer, for specific project recommendations.

Joining systems:

Bell (socket) and spigot structural adhesive weld bonded joints. Adhesive bonded joints are available as your choice of straight/straight, straight/taper and taper/taper.

Threaded joints (NPT) through 12" diameter. Other thread configurations available upon special order.

Flanges, all sizes through 200" diameter. Including the superior filament wound socket flanges for sizes of 1/2 diameter through 42" diameter. ANSI 150 lb., 300 lb. and 600 lb. all available as standard. Any pressure rating and drilling pattern available on order.

Van Stone, loose ring style, flanges.

Flange Spacers - all diameters, bolt hole patterns and thicknesses, built to order.

Bell and spigot O-Ring joints, thru 200" diameter.

Bell and spigot O-Ring joints with locking key for restrained ends.

Mechanical Couplings, including Victaulic and Taylor-Kerr.

Repair (maintenance) couplings.

Physical properties:**Mechanical properties:**

See Table 1 for typical physical properties of Series 5900 FW FRP Pipe. These are conservative properties that can be used for the design of FW pipe for pressure, vacuum, supported span and burial conditions. Contact Industrial Fiberglass Specialties for recommendations on the appropriate design formulas to be used for FRP composite pipe.

Burial installations:

As a custom manufacturer of pipe and fittings, we can design and build pipe to handle burial conditions ranging from live loads due to highway and rail traffic - to earth loads of 100 ft. or greater. We even have experience with underwater installations. Our engineers will welcome the opportunity to work with you on a pipe design, backfill selection and installation methods to meet your specific requirements. The result will be your lowest cost per year of service life (installed basis).

Supported span installations:

Again, we can design and build pipe to provide you the lowest cost for supported span installed pipe. Since we are not limited to just a few pipe wall thicknesses and filament winding angles - we can select and choose the combination of pipe design and support design and cost that will provide your "best buy". Consult with our engineers for help with your specific requirements.

Fittings:

Elbows, standard are 22-1/2°, 30°, 45°, and 90°. Any angle elbow available on special order. Elbows through 48" diameter are available as smooth radius. Mitered elbows are available in all sizes.

Reducing elbows

Tees

Reducing tees

Concentric taper body reducers

Eccentric taper body reducers

Saddles, with FRP and stainless steel threaded outlets, bell outlets, spigot outlets and flanged outlets

Wear pads (blank saddles)

Crosses

Reducing Crosses

Laterals

Reducing Laterals

True wyes.

P-Traps and 180° U-Bends

Floor drains

Expansion joints

Pipe couplings

Threaded (NPT) couplings

Adapters, bell by NPT thread (male or female threads available)

Adapters, spigot by NPT thread (male or female threads available)

Pipe nipples

Threaded nipples

Reducing bushings and threaded adapter bushings

Fitting and pipe plugs and pipe caps

Blind flanges

Threaded flanges

Reducing flanges

Orifice flanges

All fittings are available as adhesive socket, plain end, flanged end, bell and spigot O-Ring; or any combination. See full Industrial Fiberglass Specialties' catalog for sizes, dimensions and tolerances. Fittings and flanges are available from 3/8" diameter through 200" diameter. We welcome the opportunity to work with our customers on special fittings.

Table 1

Industrial Fiberglass Specialties, Inc.

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Properties of Series 5900 Pipe and Duct

Corrosion Barrier #1..... 30 mil C-Veil Reinforced
Corrosion Barrier #2..... 20 mil Nexus Reinforced
Resin (barrier)..... Premium Fire Retardant Vinylester Resin
Structural Wall..... Filament Wound Overwrap
Resin (FW Overwrap).... Premium Fire Retardant Vinylester Resin

Elastic and Strength Properties of Glass Filament Reinforced Wall

Hoop Tensile: (Based on loading of pipe hydrostatically)

Ultimate (porosity)..... 20,400 psi
Yield..... 9,300 psi
Allowable..... 6,800 psi
Modulus of Elasticity..... 3,300,000 psi

Tensile: (Based on loading of pipe as a tension member)

Ultimate (rupture)..... 12,400 psi
Yield..... 5,000 psi
Allowable..... 3,400 psi
Modulus of Elasticity..... 1,700,000 psi

Flexural: (Based on loading of pipe as a beam)

Ultimate (rupture)..... 13,300 psi
Yield..... 4,000 psi
Allowable..... 2,700 psi
Modulus of Elasticity..... 1,200,000 psi

Torsion: (Based on loading of pipe as a shaft in torsion)

Ultimate (rupture)..... 16,500 psi
Allowable Shear..... 5,600 psi
Shear Modulus..... 680,000 psi

Compression: (Based on loading of pipe as a "short" column)

Ultimate (rupture)..... 9,500 psi
Yield..... 6,000 psi
Allowable..... 3,200 psi
Modulus of Elasticity..... 1,200,000 psi

Thermal Properties:

Coefficient of Thermal Expansion..... 0.0000088 in./in./deg. F
Thermal Conductivity..... 2.3 BTU/hr./sq. ft./deg. F/in. thick.