



Industrial Fiberglass Specialties, Inc.

521 Kiser Street

Dayton, Ohio 45404-1641

Telephone (937) 222-9000 - Fax (937) 222-9020

Series 5900 Filament Wound FRP Composite Fire Retardant Pipe, Duct, Conduit & Fittings

For utility and industrial service, where both corrosion resistance and fire retardancy are important.

Uses and Applications:

Corrosion resistant fume and HVAC duct
Exposed and above grade fire retardant pipe, and fume & HVAC duct
Below grade and buried fire retardant pipe, and fume & HVAC duct
Buried and above ground electric and telephone conduit
Bridge crossing conduit
Bridge drains
Excellent physical properties to 215° F.
Piping for combinations of certain solvents, acids & bases
An alternative to costly alloys and specialty metals

Description: Composition:

Filament-wound fiberglass reinforced fire retardant methacrylate modified epoxy vinylester composite pipe, duct, and conduit. ASTM D-2996, Classification Type 1, Grade 2, Class E.

Nominal 10 to 20 mil C-Veil and/or Nexus reinforced inner corrosion barrier, followed by a nominal 40 mil corrosion liner reinforced with fiberglass chopped strand reinforcement, followed by a fiberglass filament wound structural pipe and fitting wall laminate. The exterior of the pipe/duct will be post-coated after fabrication with a UV resistant polymer coating.

A premium grade fire retardant epoxy vinylester resin (Reichhold Chemical's Dion 9300, Ashland Chemical's Hetrion 992, Dow Chemical's Derakane 510-C, or equal), pigmented light gray or tan for UV inhibition, is used for the inner corrosion barrier/liner and the filament wound structural laminate. Antimony trioxide is added to all resin to achieve an ASTM E-84 flame spread rating of 25, or less.

Pipe & Duct Sizes: Pipe & Duct Lengths:

137+ different diameters, ranging from a tiny 3/8" diameter up to a mammoth 144" diameter. Pipe and duct available built to iron pipe outside diameters (ASTM D-2996, Table 3), as well as pipe and duct built to chemical process piping inside diameter standards. A current list of pipe and duct sizes is available upon request. New sizes are being added regularly.

3/8" and 1/2" diameter pipe and duct are built in 5 ft. lengths.

3/4" & 7/8" diameter pipe and duct are built in 7 ft. lengths.

1" thru 1-1/2" diameter pipe and duct is built in 10 ft. lengths.

2" thru 24" diameter pipe and duct is available in 20 ft. lengths.

8" thru 144" diameter pipe and duct is available in 40 ft. lengths.

Performance:

Good corrosion resistance over a wide temperature range. Temperatures from sub-zero to 225°F.

Advantages:

Working pressures from NBS-PS-15-69 duct to 450 psi+, depending upon size and wall thickness.

Vacuum to -14.7 psig for all sizes, by selection of wall thicknesses, ribs and filament wind angle.

Available for earth burial, all depths, with selection of wall thicknesses, ribs and filament wind angle.

Weighs 1/6 as much as steel. Thus, lower installed costs.

Series 5900 pipe can be provided using resins that meet the requirements of F.D.A. regulations 21-CFR-175.105 and 21-CFR 177.242.

Smooth inner surface produces very low frictional loss for reduced pumping and fan blower costs. Hazen-Williams flow coefficient of 150.

Recommended for a wide range of corrosion applications. Consult with Industrial Fiberglass, or the resin manufacturer, for specific project recommendations.

Joining Systems:

Bell (socket) and spigot structural adhesive weld bonded joints. Adhesive bonded joints are available as your choice of straight/straight, straight/taper and taper/taper.

Threaded joints (NPT) through 12" diameter. Other thread configurations available upon special order.

Flanges, all sizes through 200" diameter. Including the superior filament wound socket flanges for sizes of 1/2 diameter through 42" diameter. ANSI 150 lb., 300 lb. and 600 lb. all available as standard. Any pressure rating and drilling pattern available on order.

Van Stone, loose ring style, flanges.

Flange Spacers - all diameters, bolt hole patterns and thicknesses, built to order.

Bell and spigot O-Ring joints, thru 200" diameter.

Bell and spigot O-Ring joints with locking key for restrained ends.

Mechanical Couplings, including Victaulic and Taylor-Kerr.

Repair (maintenance) couplings.

Physical Properties:

See Table 1 for typical physical properties of Series 5900 filament wound FRP composite pipe and duct. These are conservative properties that can be used for the design of FRP pipe and duct for pressure, vacuum, supported span and burial conditions.

Mechanical Properties:

Contact Industrial Fiberglass for recommendations on the appropriate design formulas to be used for FRP composite pipe and duct

Burial Installations:

As a custom manufacturer of pipe and fittings, we can design and build pipe to handle burial conditions ranging from live loads due to highway and rail traffic - to earth loads of 100 ft. or greater. We even have experience with underwater installations. Our engineers will welcome the opportunity to work with you on a pipe design, backfill selection and installation methods to meet your specific requirements. The result will be your lowest cost per year of service life (installed basis).

Supported Span Installations:

Again, we can design and build pipe to provide you the lowest cost for supported span installed pipe. Since we are not limited to just a few pipe wall thicknesses and filament winding angles - we can select and choose the combination of pipe design, support design, and cost that will provide your "best buy". Consult with our engineers for help with your specific requirements.

Fittings:

Elbows, standard are 22-1/2°, 30°, 45°, and 90°. Any angle elbow available on special order. Elbows through 48" diameter are available as smooth radius. Mitered elbows are available in all sizes.

Reducing elbows

Tees

Reducing tees

Concentric taper body reducers

Eccentric taper body reducers

Saddles, with FRP and stainless steel threaded outlets, bell outlets, spigot outlets and flanged outlets

Wear pads (blank saddles)

Crosses

Reducing Crosses

Laterals

Reducing Laterals

True wyes.

P-Traps and 180° U-Bends

Floor drains

Expansion joints

Pipe couplings

Threaded (NPT) couplings

Adapters, bell by NPT thread (male or female threads available)

Adapters, spigot by NPT thread (male or female threads available)

Pipe nipples

Threaded nipples

Reducing bushings and threaded adapter bushings

Fitting and pipe plugs and pipe caps

Blind flanges

Threaded flanges

Reducing flanges

Orifice flanges

All fittings are available as adhesive socket, plain end, flanged end, bell and spigot O-Ring; or any combination. See full Industrial Fiberglass' catalog for sizes, dimensions and tolerances. Fittings and flanges are available from 3/8" diameter through 144" diameter. We welcome the opportunity to work with our customers on special fittings.

Table 1

Industrial Fiberglass Specialties, Inc.

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Properties of Series 5900 FW FRP Composite Pipe, Duct, and Conduit

Corrosion barrier..... 10 to 20 mil C-Veil and/or Nexus reinforced
Corrosion liner..... 40 mil fiberglass chopped strand reinforced
Resin (barrier/liner)..... Fire retardant epoxy-vinylester resin
Structural wall..... Filament wound overwrap
Resin (FW overwrap)..... Fire retardant epoxy-vinylester resin

Elastic and Strength Properties of Glass Filament Reinforced Wall

Hoop Tensile: (Based on loading of pipe hydrostatically)

Ultimate (porosity)..... 20,400 psi
Yield..... 9,300 psi
Allowable..... 6,800 psi
Modulus of Elasticity..... 3,300,000 psi

Tensile: (Based on loading of pipe as a tension member)

Ultimate (rupture)..... 12,400 psi
Yield..... 5,000 psi
Allowable..... 3,400 psi
Modulus of Elasticity..... 1,700,000 psi

Flexural: (Based on loading of pipe as a beam)

Ultimate (rupture)..... 13,300 psi
Yield..... 4,000 psi
Allowable..... 2,700 psi
Modulus of Elasticity..... 1,200,000 psi

Torsion: (Based on loading of pipe as a shaft in torsion)

Ultimate (rupture)..... 16,500 psi
Allowable Shear..... 5,600 psi
Shear Modulus..... 680,000 psi

Compression: (Based on loading of pipe as a "short" column)

Ultimate (rupture)..... 9,500 psi
Yield..... 6,000 psi
Allowable..... 3,200 psi
Modulus of Elasticity..... 1,200,000 psi

Thermal Properties:

Coefficient of Thermal Expansion..... 0.0000088 in./in./deg. F
Thermal Conductivity..... 2.3 BTU/hr./sq. ft./deg. F/in. thick.