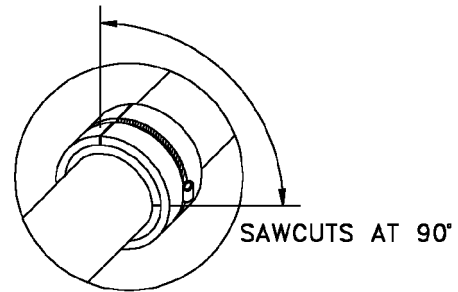
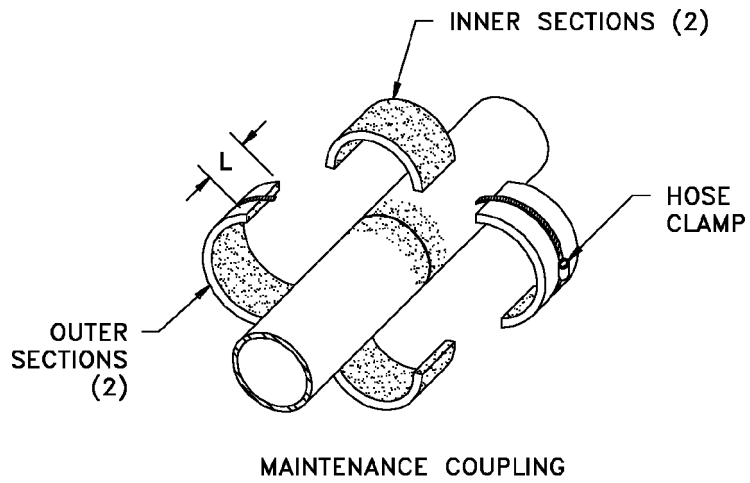




FIG. #1-M - Maintenance (Repair) Coupling

Size	Standard Coupling Length "L"	Adhesive Kits Required	Wt.
1/2	2.50	1-3 oz.	.3
3/4	2.50	1-3 oz.	.4
1	2.62	1-3 oz.	.4
1-1/2	3.25	1-3 oz.	.8
2	4.00	1-6 oz.	1.1
2-1/2	4.00	1-6 oz.	1.3
3	4.00	1-6 oz.	1.6
4	4.00	1-6 oz.	2.0
6	4.75	2-6 oz.	3.3
8	5.25	3-6 oz.	4.7
10	5.75	4-6 oz.	6.4
12	6.25	5-6 oz.	8.2
14	6.25	5-6 oz.	8.9
16	7.25	7-6 oz.	11.8
18	7.75	8-6 oz.	14.8
20	9.75	11-6 oz.	23.0
24	9.75	12-6 oz.	33.2



Maintenance coupling kit includes inner and outer 180 deg. sections and hose clamps. Adhesive sold separately. 1/2" to 12" maintenance couplings are rated for 150 psi hydrostatic pressure. Maintenance couplings 14" and larger are rated for 50 psi. Rated pressure based on PSX-34 or equivalent adhesive. Other lengths available on request.

FIG. #1-R -- Reducing Pipe Coupling, Bell End

Size	"A"	"B"	"C"	Wt.
3/4 x 1/2	2.50	1.00	.84	.2
1 x 3/4	2.62	1.06	1.05	.3
1-1/2 x 1	3.25		1.31	.4
2 x 1-1/2	3.87	1.81	1.90	.6
2-1/2 x 2	3.87	1.81	2.37	.8
3 x 2-1/2	3.87	1.81	2.88	1.2
4 x 3	3.87	1.81	3.50	1.6
6 x 4	4.75	2.25	4.50	2.6
8 x 6	5.25	2.50	6.62	3.8
10 x 8	5.75	2.75	8.62	4.4
12 x 10	6.25	3.00	10.75	5.0

Standard couplings are designed to fit pipe with O.D.'s as for Fig. #1. Bell end reducing couplings to fit pipe with other O.D.'s are available. **Please state pipe O.D.'s when ordering special couplings.**